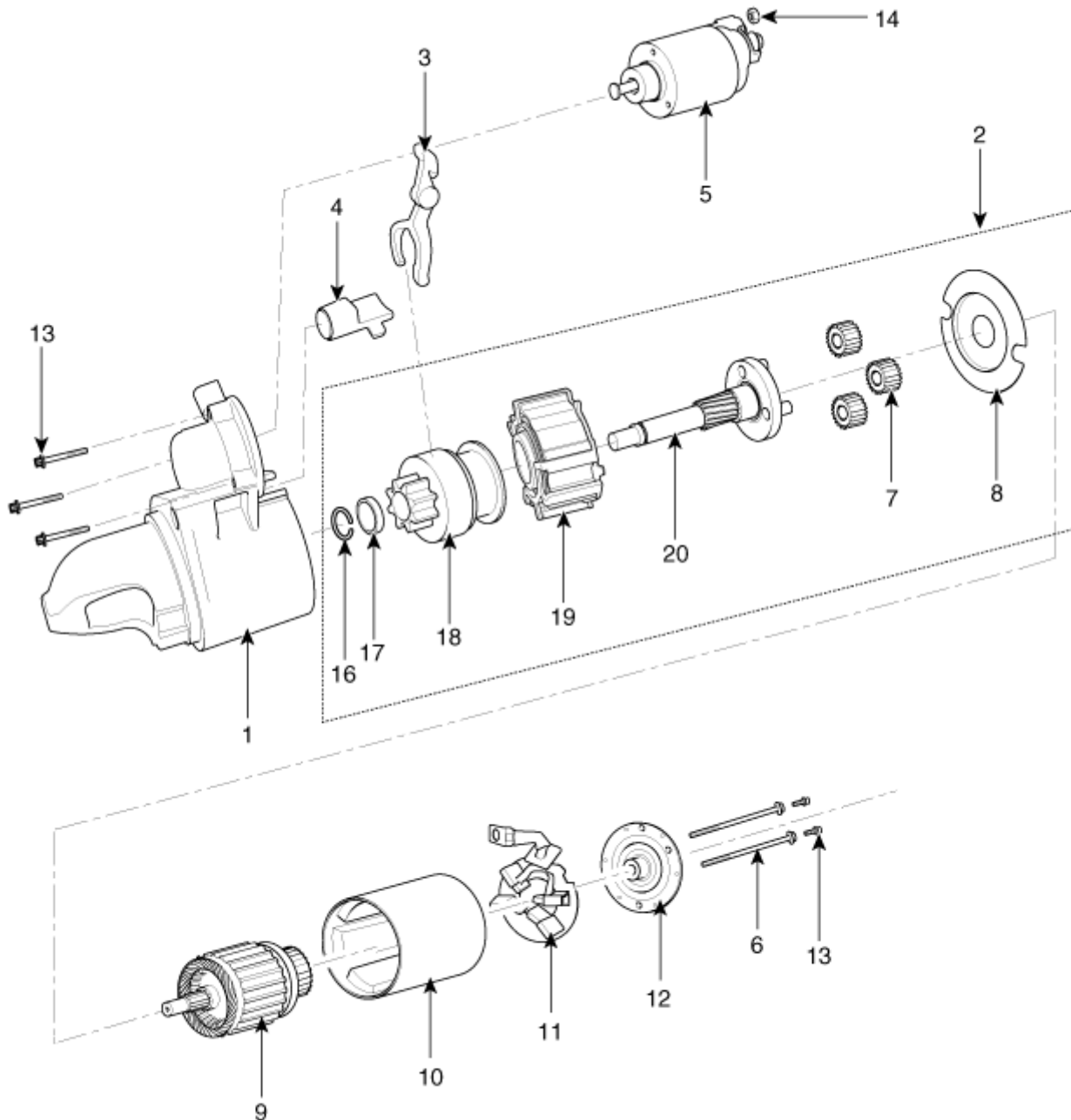


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COMPONENTS



- | | | |
|-----------------------------|---------------------------|---------------------------------------|
| 1. Front bracket assembly | 8. Shield | 15. Name plate |
| 2. Clutch set assembly | 9. Armature assembly | 16. Stop ring |
| 3. Lever | 10. Yoke assembly | 17. Snap ring |
| 4. Lever packing | 11. Brush holder assembly | 18. Overrunning clutch (ORC) assembly |
| 5. Magnetic switch assembly | 12. Rear bracket assembly | 19. Internal gear assembly |
| 6. Through bolt | 13. Screw | 20. Planet shift assembly |
| 7. Planet gear | 14. Nut | |

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